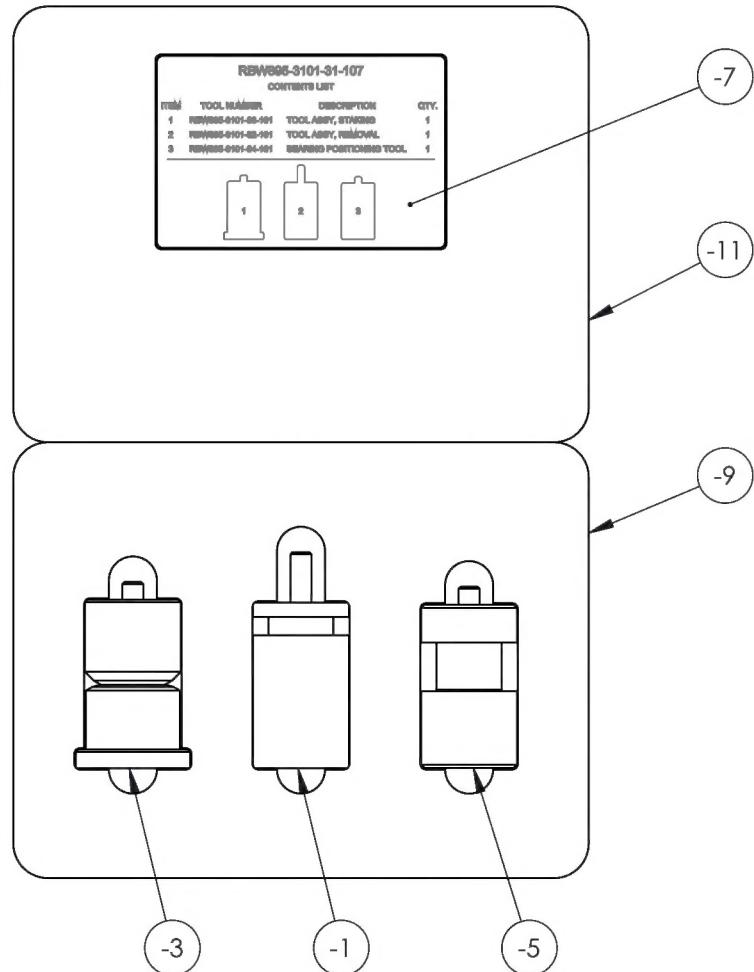


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REVISIONS					
REV	ECR	DESCRIPTION		DATE	INITIAL
1		RELEASED FOR PRODUCTION.		3/31/2015	



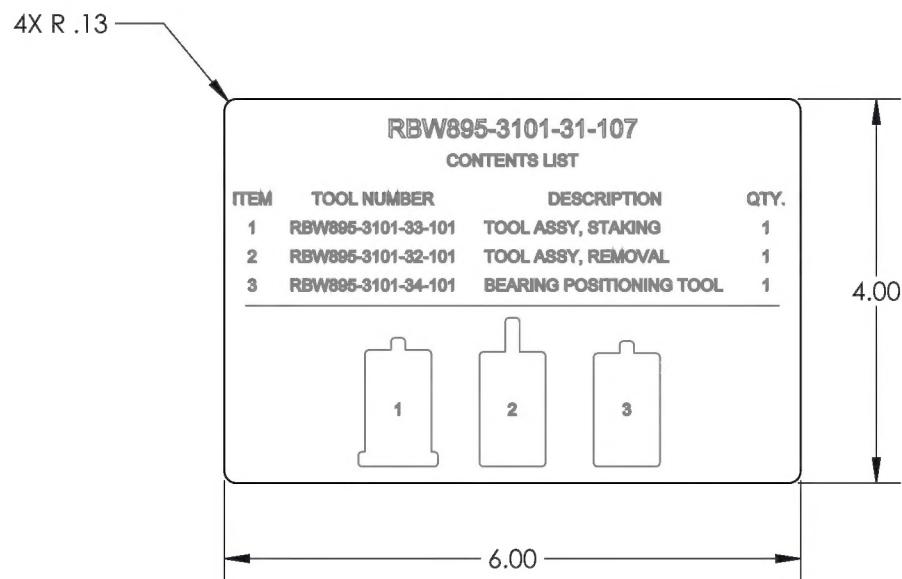
NOTE:  
REF. AGUSTA T/N: 895-3101-31-107.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	TOOL ASSY, REMOVAL		RBW895-3101-32-101	1
			-3	1	TOOL ASSY, STAKING		RBW895-3101-33-101	1
			-5	1	BEARING POSITIONING TOOL		RBW895-3101-34-101	1
			-7	1	PLACARD	PLASTIC		2
		B/O	-9	1	BOTTOM TOOL CUSHION	Y-20 BLACK	3.95 X 11.62 X 11.81 I.R. SPECIALTY	3
		B/O	-11	1	TOP TOOL CUSHION	C200 FLAT, BLACK	1.20 X 9.08 X 11.98 I.R. SPECIALTY	4
		B/O	-13	1	CASE	PLASTIC	PELICAN CASE #APP-1400-E	N/S

TITLE		DWG NO.		REV
TOOL KIT, PITCH CHANGE LINK, UP BEARING		RBW895-3101-31-107		1
MAT'L		DRAWN BY: DUERFELDT		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>J. Gilbert</i>		
.XXX ± .005 FRACTIONS ± 1/8		HEAT TREAT FINISH		
.XX ± .01 ANGLES ± 5°		SPEC		
.X ± .1		USED ON MODEL		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		AW109E/AW119		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING				
SCALE	1:4	DATE	3/4/2015	SHEET 1 OF 4

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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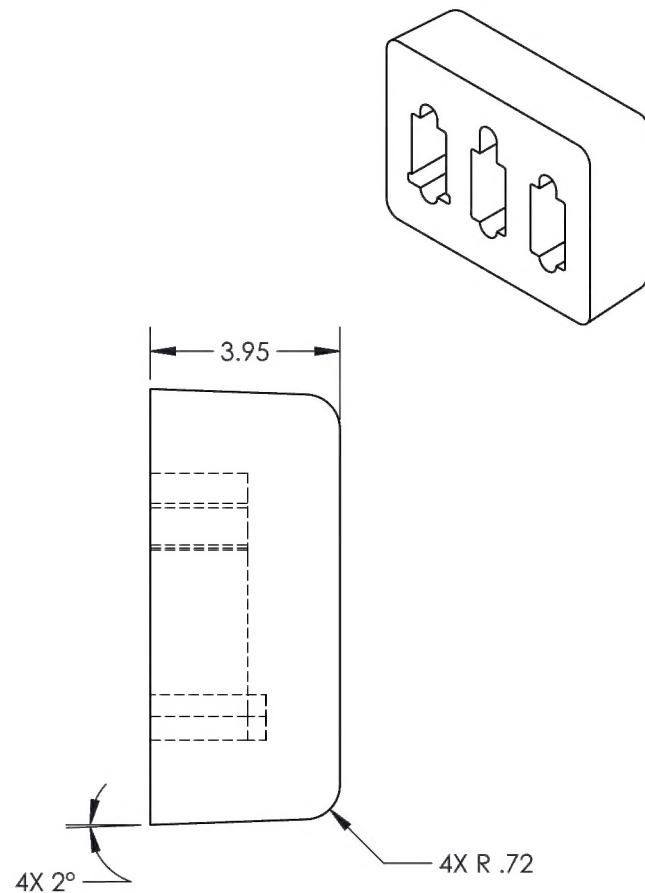
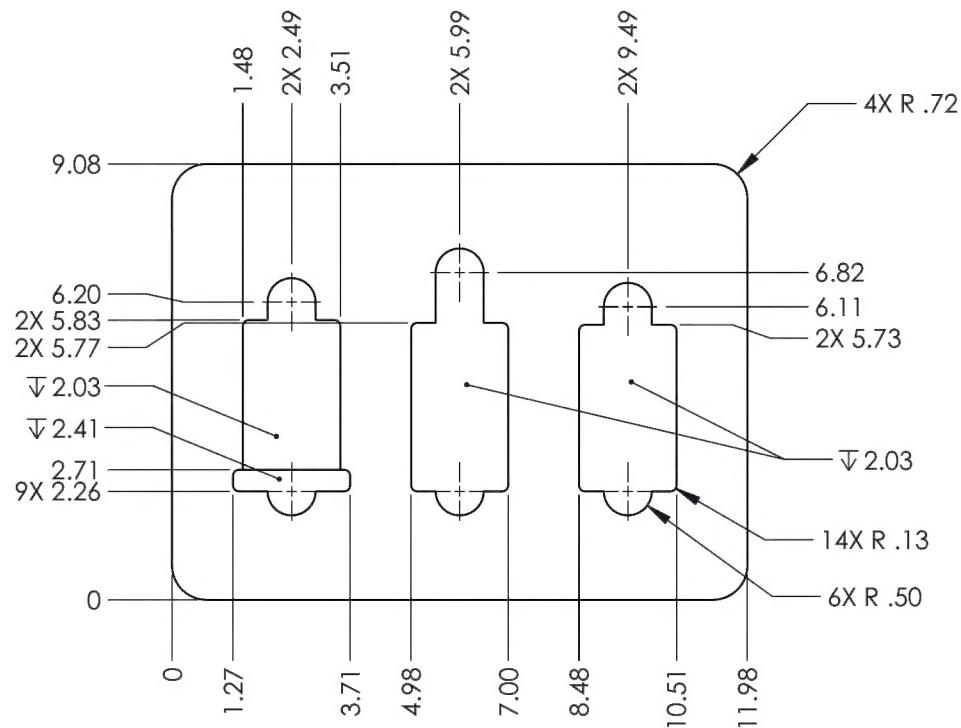
(7)

PLACARD

DART AEROSPACE	
TITLE	
TOOL KIT, PITCH CHANGE LINK, UP BEARING	
DWG NO.	
RBW895-3101-31-107-7	
REV	1
MATERIAL PLASTIC	
DRAWN BY: DUERFELDT	
APPROVED <i>J. Gilbert</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005      FRACTIONS ± 1/8	
.XX ± .01      ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
AW109E/AW119	
SCALE	1:2
DATE	3/4/2015
SHEET 2 OF 4	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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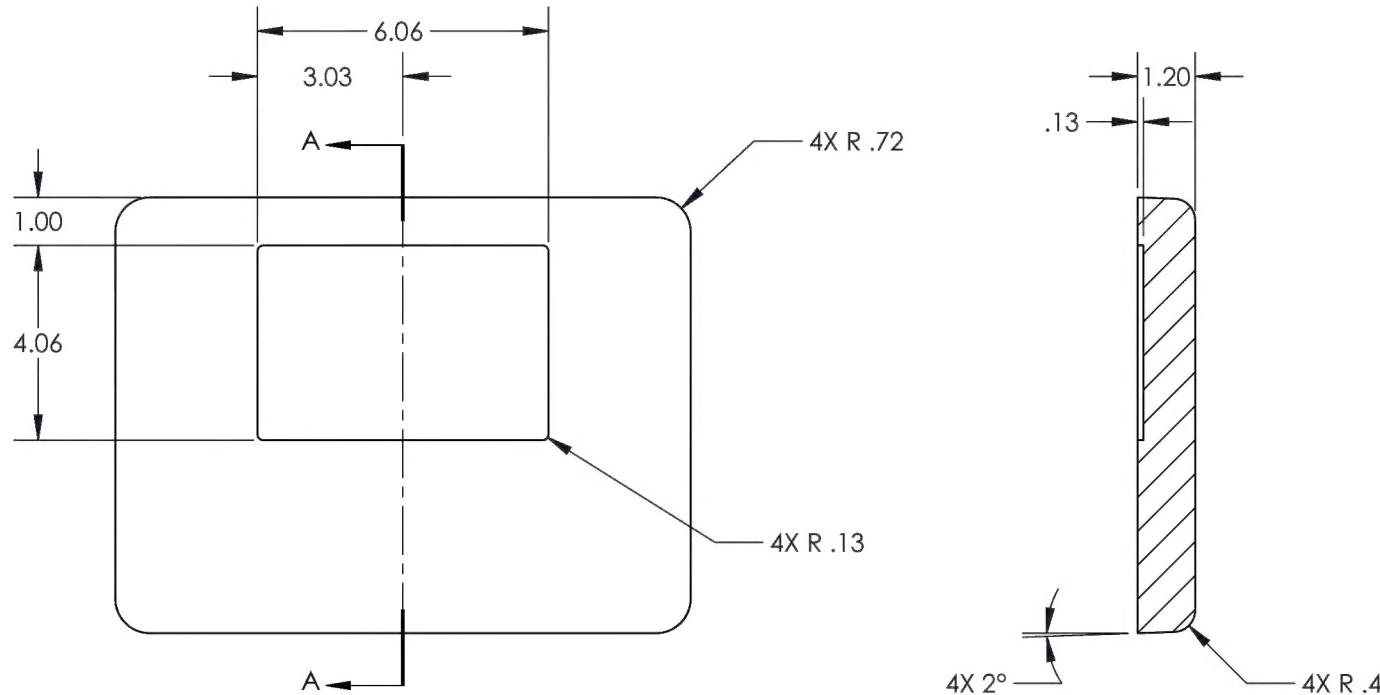


(-9)  
BOTTOM TOOL CUSHION

 <b>TOOL KIT, PITCH CHANGE LINK, UP BEARING</b>	
DWG NO.	RBW895-3101-31-107-9
MAT'L	Y-20 BLACK
DRAWN BY:	DUERFELDT
APPROVED	<i>J. Gilbert</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AW109E/AW119
SCALE	1:4
DATE	3/4/2015
SHEET 3 OF 4	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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TOP TOOL CUSHION

(-11)

<b>DART</b> AEROSPACE	
TITLE	
TOOL KIT, PITCH CHANGE LINK, UP BEARING	
DWG NO.	
RBW895-3101-31-107-11	
REV <b>1</b>	
MAT'L C200 FLAT, BLACK	
DRAWN BY: DUERFELDT	
APPROVED <i>J. Gilbert</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
AW109E/AW119	
SCALE	1:4
DATE	3/4/2015
SHEET 4 OF 4	